

Dimensions

unit:mm

HDS	5020	8025	1303	1703	2204
A Table Length	2070	2600	3220	3220	4280
B Distance between frame	1700	2210	2700	2700	3760
C Lower table height	980	980	1000	1000	1000
D Upper table height	1000	1100	1450	1350	1350
E Overall height	2620	2720	3010	3220	3220
F Side frame height	2265	2365	2555	2755	2755
G Depth	1575	1590	1615	1765	1765
H Installation width	2395	2935	3505	3695	4770
I Overall width	3305	3835	4445	4480	5540
J Frame gap	415	415	450	450	450

Specifications

HDS		5020	8025	1303	1703	2204
Capacity	kN	490	784	1274	1666	2156
Bending length	mm	2070	2600	3220	3220	4280
Stroke length	mm	200	200	200	250	250
No.of cylinders	(auxiliary)	2 (2)	2 (2)	2 (2)	2 (2)	2 (3)
Rapid closing speed	mm/s	200	200	200	200	200
Bending speed	mm/s	20	20	20	20	20
Opening speed	mm/s	200	200	200	200	200
Mass of machine	t	5.3	6.7	12	20	23
Motor	kW	1.8X2(D), 1.8(CC)	3X2(D), 3(CC)	4.4X2(D), 3(CC)	5.5X2(D), 4.4(CC)	7.5X2(D), 5.5(CC)
Tank capacity	L	37.5	37.5	67.5	103	103
Scope of tilting D axis	mm	5	10	15	15	20
(right and left) L axis	mm	320	500	500	500	500
Power capacity	kVA	9	12	17	20	26

AMNC Specifications

Display		14.1-inch color LCD
Control axis		9 axes (D1, D2, L1, L2, Y1, Z1, Z2, CC)
Input method		Input by touching a 10-button keypad on screen. Teaching input by the handle (all axes) and bar-code input.
Setting unit	mm	D axis:0.001, L axis:0.01, Y axis:0.1, Z axis:0.1 CC axis:0% to 200%
Feed rate	m/min	L axis: 30, Y axis:60, Z axis:10
Back gauge	mm	700
Scope of height of stopper	mm	-10 to 240