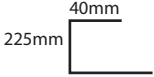
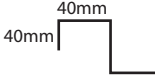



Specifications

Model	TBZ-2523	H TBZ-3023H
Work	Ferrous, None-ferrous	
Work thickness	SPCC0.5~2.3mm SUS 0.5~1.5mm	
Work size	Minimum after bending 250X400 (opening) mm	
	Developed at max. 1250 x 2500m 1525 x 3050mm	
Bendable length	2490mm	3050mm
Processing flange	Forward bending at max.  Reverse bending at max.  Maximum No. of bending of each side: 8 times	
Bending angles	Forward and reverse 45°~180°(θ) 	
Product dimensional accuracy	Base dimensions, flange dimensions, within ± 0.3 mm	
Bending angular accuracy	within 90° $\pm 30'$ (length 1000mm/thickness 0.6mm SPCC)	
Bending outer R	2 X Thickness R	
Maximum pressurizing capacity	470kN	735kN
Change of tools ATC device	Bending angle, clearance adjustment	Data based automatic stepless operation
Max. thickness for hemming	SPCC 1.2mm SUS 0.8mm	
R-bending	Available	
Drive system	Total axes (14 axes: option 2 axes included.) AC servo	
Machine weight	Bending body 19 tons	Bending body 25 tons
Crowning	Data based automatic stepless operation	
Power supply	28kVA	