



Growing Together with Our Customers



## COMPANY PROFILE

**AMADA CO., LTD.**

## To Change, Not to be Changed, To Continue to Challenge

As of April 1, 2020, We, the AMADA Group, started with a new structure. We, the AMADA Group will continue to challenge to become a faster, stronger, and more professionalized enterprise that contributes to society and customers through manufacturing.

AMADA, the core of the AMADA Group, is responsible for the group's overall strategy through integrated manufacturing that ranges from development and manufacturing to sales and service, and will respond to customers in a finely tuned and rapid manner. Additionally, each operating company specializes in its respective business fields, and as with AMADA, has also established a structure that ranges from development and manufacturing to sales and service.

The AMADA Group supports the customers' entire manufacturing process. "Growing Together with our Customers," one of our corporate philosophies, is an intuition and starting point for each and every employee and has remained unchanged since its establishment.

That we are a "Manufacturing Company" also remains unchanged. AMADA Group's products are not seen by the majority of the public, but rather are "machines for manufacturing" metallic products that are required and connected to the all ranges of the fields from the daily lives of everyone in society to advanced technology. That is why all varieties of goods exist in all over the world.

We will continue to contribute to our customers, local communities, and the international community even more than before through our duties to manufacturing, and to be the company of choice by customers who aims to manufacture. Of that the entire AMADA Group are most proud.

We will continue to challenge for Innovative Change and for Growing together with our customers.

AMADA CO., LTD.

Representative Director, President Isobe Tsutomu



## Growing Together with Our Customers

Since its foundation, the AMADA Group has steadfastly carried out its businesses as a global metalworking machine manufacturer to offer products and services to manufacturing customers.

Based on this philosophy, we have built a one-stop system to provide development, manufacture, sales, and services to customers.

The AMADA Group will continue to support customers in their manufacturing operations and to work toward the Earth's future where people can live affluent lives.

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# Used in many places

## AMADA's technology is active in your daily life

We recognize that our core business of manufacturing contributes to manufacturing by customers in the world and that this, in turn, leads to the development of regional and international communities.

We think it the responsibility of the AMADA Group to help realize an affluent future for people the world over through our manufacture of metalworking machinery.



### At home

- Mobile phone**  


Metal parts and battery case inside mobile phone are manufactured by sheet metal processing or stamping. To process thin and small parts with high accuracy and strength, not only machine performance but advanced processing technology is required.
- Air conditioner**  


Metal parts used in air conditioners and home appliances are manufactured by sheet metal processing or stamping. With the recent increase in highly electronic appliances, components are becoming smaller and more complex.
- Tableware**  


Many of the metal tableware that we usually use, such as spoons and forks, have been manufactured largely through stamping process since a long time ago. A lot of know-how is required to process products easy to design and easy to use.
- Storage**  


A metal storeroom durable even when exposed to wind and snow. Most storage is sheet metal processed. To assemble a storage that does not have any gaps or distortions, door, roof, and walls need to be processed accurately.

### At office

- Computers**  



When you open the PC case, you will find many metal parts inside it. Most of these parts are processed by sheet metal processing machines and stamping presses. As the PCs become smaller and lighter, more precise processing of parts is required.
- Desk/Locker**  

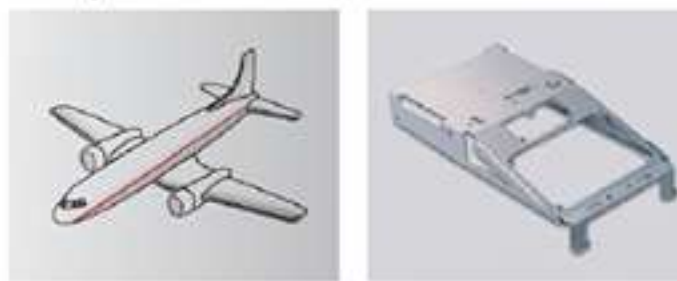

Most office furniture such as desks, lockers, and racks made of steel are sheet metal processed. Robots are often used to open holes on large sheet metals and bend them.
- Stationery**  



Metal parts of stationery items such as binder clips, mechanical pencil clasps, bookends, and metal fittings of files that are casually held by hand are processed by sheet metal processing machines and stamping presses.
- Elevators**  



Most parts such as elevator doors, a box for people to ride in, and driving parts are sheet metal processed or stamped.


### In the city


- Bridge**  



Many steel frames are used for frame structure such as bridge piers and columns. Band saw machines and boring machines are used to cut these members in size and drill holes for bolts.
- Airplane**  



Many sheet metal processed parts are used for airplanes packed with advanced technologies.
- Special vehicle**  


Outside covers and special equipment for fire engines, construction machines, trucks, and agricultural machines are manufactured by sheet metal processing.
- Signals**  


The brim of the lamp and the body are made of metal, most of which are sheet metal processed.
- Shop**  


Many kinds of sheet metal processed products are used, such as mirror-finished stainless steel exterior decorations, signboards, electronic bulletin boards, frozen showcases, cash registers, ATMs, conveyor belts of sushi restaurants, buildings, and furniture and electronic product parts in buildings.
- Vending machines**  


Vending machines, which are often placed outside, are made of metal and are durable to protect the goods and cash inside. Not only the exterior but also many parts are made by sheet metal processing.
- Kitchen facilities**  


Most food-related equipment that requires cleanliness is made of stainless steel. Refrigerators and sinks in the kitchens of restaurants and cafeterias, as well as food, pharmaceutical, and pharmaceutical factory equipment, are often made of stainless steel and are manufactured by sheet metal processing.
- Game machines**  


Most parts and casings of game machines in arcades and amusement facilities are sheet metal processed.

# Metal sheets and blocks become metal products as shown here.

Metal products we see and touch in our daily life scenes are made by using AMADA Group machines

## ■ Fabrication and stamping of metal sheets

**Factories**

Metal sheets are fabricated into metal products

AMADA Group machines used at factories

**Sheet metal fabrication:** Cutting, punching, bending and welding of metal sheets

- Laser machine: Metal sheets are cut by laser beams
- Press brake + robot: Cut sheets are bent into desired shapes
- Welding machine + robot: Metal pieces are welded into completed products

**Stamping press:** Forming of metal sheets

- Stamping press: Metal sheets are stamped by dies

## ■ Cutting and machining of metal blocks

**Factories**

Metal blocks are fabricated into metal products

AMADA Group machines used at factories

**Cutting:** Drilling and cutting of metal blocks

- Drilling machine: Steel beams are drilled with holes
- Band saw machine: Metal is cut by a circular band-shaped blade

**Turning and grinding:** Metal block are turned and ground

- Grinding machine: Metal surfaces are precision finished

## ■ The AMADA Group offers machines for fabricating metal sheets and blocks

**Development**  
The development function creates the best technologies for customers to use to make their products. According to themes provided by customers, the AMADA Group staff and suppliers cooperate with the customers to conduct technology development for higher-quality machines

**Manufacturing**  
The manufacture function translates latest developed technologies into actual machines. Technicians who have necessary manufacturing techniques and knowledge about machine construction and other related items make actual machines.

**Sales**  
The sales function proposes our domestic and overseas metal product manufacturing customers optimum machine, software and equipment solutions so that they can make better metal products. Expertise is put to use in supporting the management of customers.

**Service**  
The service function provides our domestic and overseas customers with periodic inspection, maintenance and technical consultation so that their machines run smoothly. The voices of customers directly listened to by the service function are fed back to the development function for use in developing new products

Voices of customers are feed back to product development



## TOPIX Sheet metal fabrication: Attracting attention as latest technology of laser machines!

**Locus Beam Control technology "LBC technology"**

LBC (Locus Beam Control) is the world's first innovative processing technology that makes it possible to control the locus of the high-quality laser beam. This processing technology is the core technology that can change the beam locus of the fiber laser and create revolutionary processing that supports manufacturing.

**LOCUS BEAM CONTROL TECHNOLOGY**

# Major business companies of AMADA Group

We will contribute to the future of manufacturing industry with the Group power.

As a global manufacturer of metalworking machinery, the AMADA Group performs sheet metal fabrication machine business, cutting and grinding business, precision welding machine business, press automation solution business, etc.

On April 1, 2020, we rebuilt the Group's business. By consolidating our business more, we will develop differentiated products and provide services from the customer's perspective, and contribute to the future of customers who aspire to the manufacturing industry.

## Cutting·Bending·Punching·Welding

### Sheet metal fabrication machine business

Sheet metal parts are used not only in cell phones, smartphones, clips and mechanical pencils we use every day, but also in traffic signals, elevators, and aircraft and rockets.

AMADA's sheet metal fabrication machine business offers all solutions from machines through control software and peripheral devices to maintenance.

- Blanking machine
- Press brakes
- Welders
- Software
- Automation systems



Sheet metal fabrication machine business

AMADA CO., LTD.

Metal cutting and grinding business

AMADA MACHINERY CO., LTD.

Precision welding machine business

AMADA WELD TECH CO., LTD.

Press automation solution business

AMADA PRESS SYSTEM CO., LTD.

- Overseas AMADA Group companies
  - North American sales companies
  - European sales companies
  - Other overseas companies
- AMADA Group companies in Japan

## Cutting·Drilling·Grinding

### Metal cutting and grinding business

The machines of AMADA MACHINERY are at work in many and varied fabrication applications from minute precision parts for medical equipment to large steel frames for high rise buildings, bridges and other structures.

- Band saw machines
- Structural steel machines
- Laser machines
- Blades
- New material processing machines
- Grinding machines
- Electrical discharge machines
- General fabrication machines
- Distribution products (NCC brands)



## Marking·Welding

### Precision welding machine business

AMADA WELD TECH is providing throughout the world welding and processing solutions for automotive body panels and electrical equipment, LCD displays, personal computers, medical devices, and other familiar products.

- Laser welders
- Laser markers
- Fine spot welders
- Systems



## Forming

### Press automation solution business

There are many products made by stamping press in our life, like car, electric appliances, etc.

- Stamping presses
- Press room automation
- Spring machines



# Supporting customers in manufacturing

AMADA proposes total machines, tooling, software and automation equipment for entire sheet metal fabrication processes (blanking, bending, welding and assembling) and supports customers the world over in their manufacturing operations.

## AMADA INNOVATION CENTER

**Manufacturing system**  
Machines are module designed by the front-loading development concept and made by the "booth-stand" production system that can procure parts just in time and at best quality, cost and delivery (QCD) levels. Shorter lead time and higher-quality manufacturing are thus accomplished.



Booth-stand production system



Clean Room

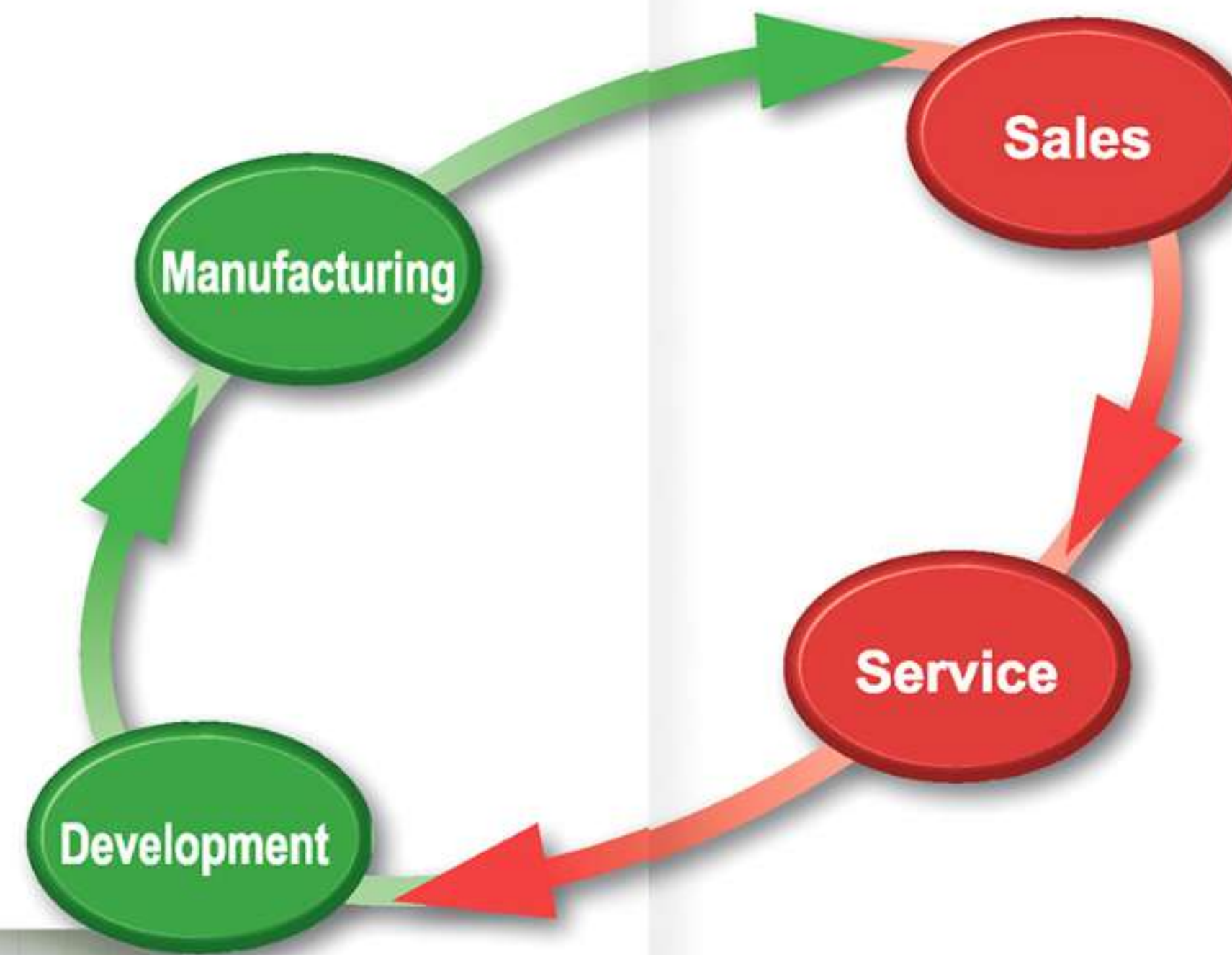
**Development system**  
The core and elemental technologies of next-generation machines are developed with state-of-the-art design systems, and also module design is performed with the manufacturing process in view.



Innovation Room



Development Center



## AMADA SOLUTION CENTER

**Sales System**  
AMADA offers customers solutions for their manufacturing problems. AMADA offers customers engineering proposals by making use of its solution model.



AMADA SOLUTION CENTER



Process verification

**Service System**  
AMADA supports the customers in operating the machines installed at their shops and in producing parts with the machines, and also provides maintenance on the machines.



IoT support front



Tooling



Parts Center

## Comprehensive problem solving proposal facilities

### AMADA SOLUTION CENTER

AMADA SOLUTION CENTER is the place where AMADA offers solutions to the problems of customers. The center acts as an exhibition and showroom site to show the customers various products AMADA offers and also as a place of "process verification" where AMADA finds the problems of customers, proposes solutions to the problems, and helps the customers to verify the proposed solutions.

#### Proposal of Solutions to Specific Customers<process verification>

Customers can actually process their components by using their drawings and AMADA's latest solution pack. The customers can verify the benefits of the proposed solutions in this way.



Process verification



Processing customer's product



Confirming

#### Organizing events

At the AMADA MACHINE TOOL PLAZA, we introduce and propose digital manufacturing to you by operating our VPSS (Virtual Prototype Simulation System) in combination with our latest machine tool solutions.



### AMADA TECHNICAL CENTER

#### Base for Customers

At the TECHNICAL CENTER, customers can verify parts processed according to their data and can confirm functions, performance and operability of AMADA machines. The customers can use the center as base with reinforced technical service functions.



Kansai TECHNICAL CENTER



AMADA School



P&P Room (proposal and presentation)

### AMADA SATELITE CENTER

#### Closer to customers

AMADA has opened five SATELITE CENTERS to bring our services closer to our customers. The customers can see and operate our latest machines to verify their performance at any time. The customers can also experience our various software and participate in seminars.



Tohoku SATELITE CENTER



Kitakanto SATELITE CENTER



Chubu SATELITE CENTER



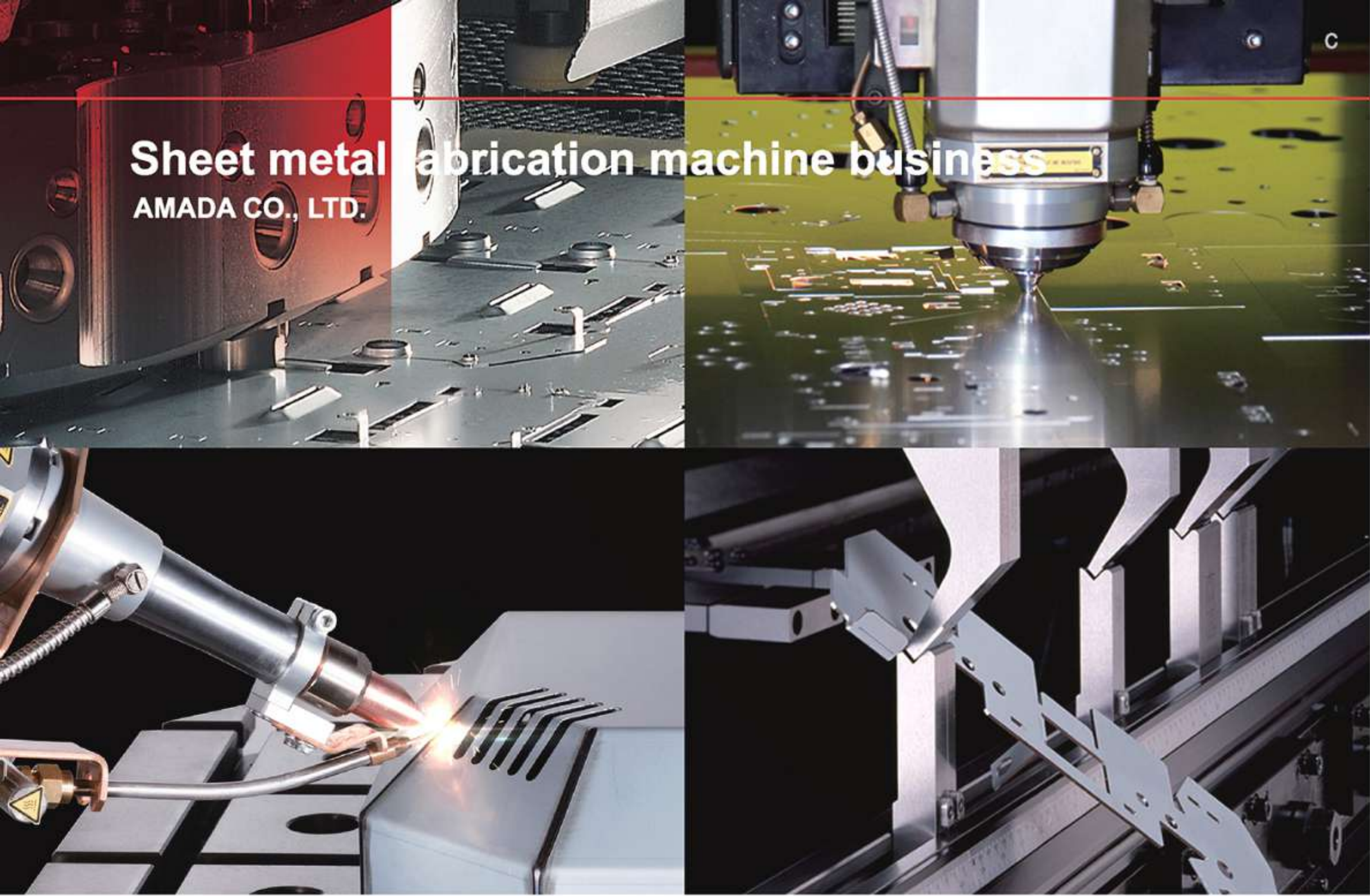
Hokuriku SATELITE CENTER



Kyushu SATELITE CENTER

# Sheet metal fabrication machine business

AMADA CO., LTD.



## Blanking machines

### ■ Laser machines

Machines to pierce, cut or weld thin sheets of metal (sheet metal) using laser beam. A full line of oscillators is available for both fiber lasers (made in-house) and CO<sub>2</sub> lasers.

### ■ Fiber laser

AMADA is the first laser machine manufacturer in the world to develop its own in-house made fiber laser oscillator, which has made it possible to expand the processing area and realize ecological production.



REGIUS-3015AJ

63th Nikkan Kogyo Shimbun Top Ten New Product Award, Main Award.

VENTIS-3015AJ

62th Nikkan Kogyo Shimbun Top Ten New Product Award, Main Award.



BREVIS-1212AJ

ENSIS-3015AJ

LCG-3015



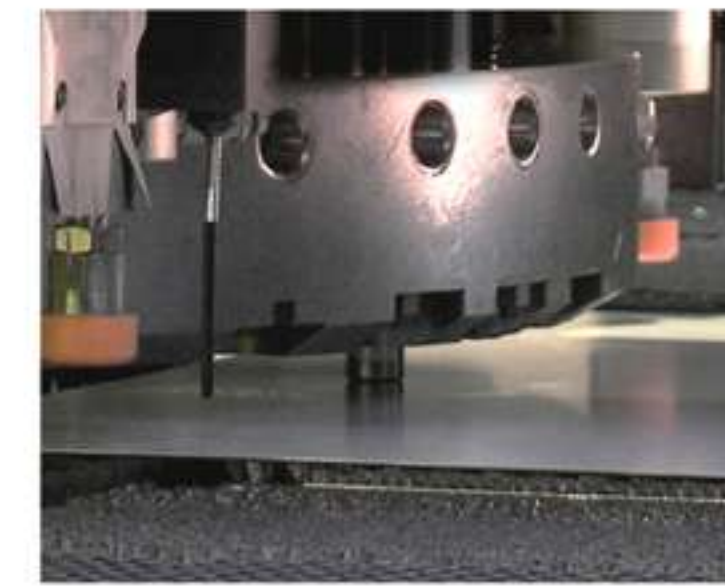
FO-M II R13015

LC-60308 III

LC-α Vseries

### ■ Punch and laser combination machines

Machines that have two functions, punching and laser. The machines are capable of not only cutting and piercing of sheet metal but also, forming such as extrusion and tapping that were done by other machines.



ACIES-2512T



3rd Kanagawa Prefecture Global Warming Prevention Awards, Greenhouse Gas Emissions Reduction Technology category Award

42nd Nikkan Kogyo Shimbun Top Ten New Product Award, (Nippon Brand Prize)

55th Nikkan Kogyo Shimbun Machine Design Award, (Nippon Brand Prize)



LC-C1AJ series



EML-AJ series

### ■ Turret punch presses

AMADA can select the most suitable punching solution for the customer's processing site according to the customer's processing, or in response to issues such as lead time improvement and cost reduction.



EM-M II series



EM-3612ZR T



AE-NT series



LS-2612E

## Press brakes

Bending of a wide variety of products from small to large lots can be automated, and the processing time is reduced by automatic setup and the processing range of complex parts is expanded.



HG-1003ARs



EG-6013AR



EP series

43th Nikkan Kogyo Shimbun Machine Design Award, Minister of Economy and Industry Prize



HG-1003ATC



HG series



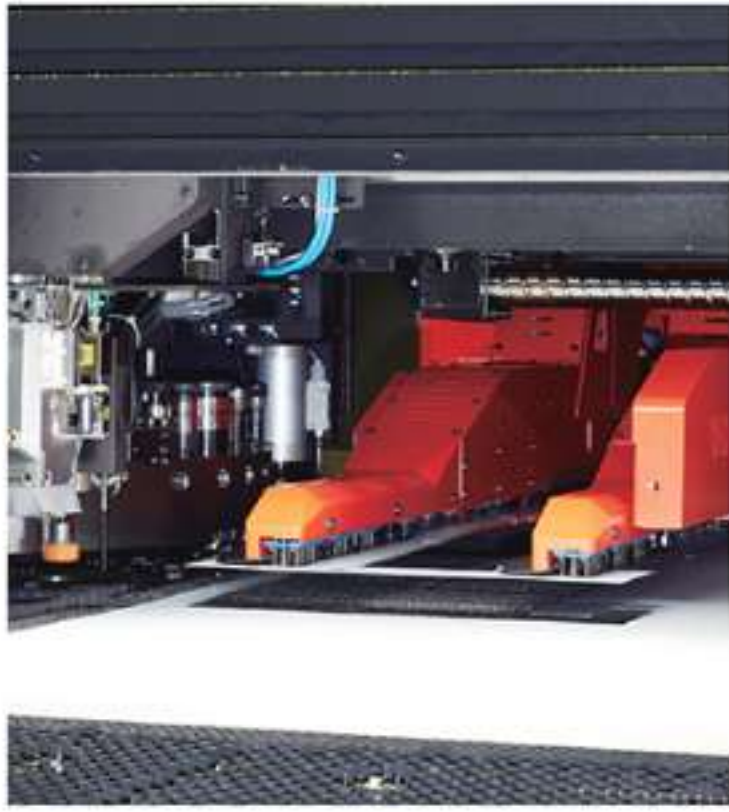
HRB series



HD-NT series



EG-4010



## System upgrade

AMADA is familiar with a wide variety of sheet metal manufacturing. We have prepared the most suitable automation system for each product. We pursue production efficiency while keeping in mind the different processing order and quality maintenance for each product.

- Laser machine automation system  
Fork pallet changer (ASFH/ASF)



ENSIS-AJ+ASFH



ENSIS-AJ+ASFH+TK-L

- Punch/Laser combination machine automation system  
Takeout loader with storage tower (AS-NTK)



EML-AJ+AS-NTK+ULS-NTK



LC-C1AJ+AS-NTK+ULS-NTK

- Punching machine automation system  
Automated material storage and retrieval system (MARS)



EM-ZR+MARS



## Welding machines

Welding is a process used to join metals. Welding can be roughly divided into three types: fusion welding, pressure welding and brazing.



FLW series



ID-40 series



GUNMAN III-NT

## Tools

We provide tools that enable high quality processing with AMADA punching machines, and tools that can bend over a wide range with press brakes.



Punching Tools



Bending Tools

## AMADA IoT

## V-factory

### Visualization



#### [ My V-factory ]

Visualize machine operation, production, and consumption

- Factory-wide operation status
- Machine work volume (production and operational performance)
- Materials and energy use

Visualize machine maintenance and utilization

- Machine condition
- Causes of machine stoppage
- Operational analysis

### Oversight



#### [ IoT support front ]

Make connections between customer machines and AMADA, provide machine operational assistance

- Preventative maintenance proposals
- Early recovery support
- Operational improvement proposals



## Evolving

### [ AMNC 3i Control Unit ]

The AMNC 3i control unit supports customers as a highly functional NC unit that can be operated like a smartphone, and also functions as a V-factory compatible interface.



Laser machine



Punch/Laser combination machine



Bending robot system



Press brake

## Software

### Sheet metal engineering system VPSS 3i

The Sheet Metal Engineering System "VPSS 3i" developed by AMADA is a program process solution which functions as the core for converting your factory to a Smart Factory. By digitizing the processing know-hows in all processes while tracing back the manufacturing process from completed forms of products, the system will bring innovative effects.



#### 1 Creating sheet metal engineering models

① Creates sheet metal engineering models (SEM) by directly importing general-purpose 2D/3D CAD data, needless to say the AP100 and SheetWorks data.

#### 2 Assembly verification

② Assembles parts on a 3D image and verify that there are no dimensional defects or development problems.

#### 3 Processing instructions

③ Sets processing instructions for bending, butting method, forming processing, etc. as well as designation of processes such as punching, laser cutting, bending and welding.

#### 4 Checking processing failure

④ Checks for shapes that may cause processing problems and set measures for them by predicting processing failure (bending bulge, hole in the vicinity of bends, deformation of forming, deformation of flange, etc.).

#### 5 Editing sheet metal shape

⑤ Edits shapes specific to sheet metal processing, such as hole edit (forming, fastener change) and positioning (scribing, tab, punch).

#### 6 Processing simulation

⑥ Verifies whether or not processing can be done for each of blank, bend, and FLW processes.

#### 7 Scheduling

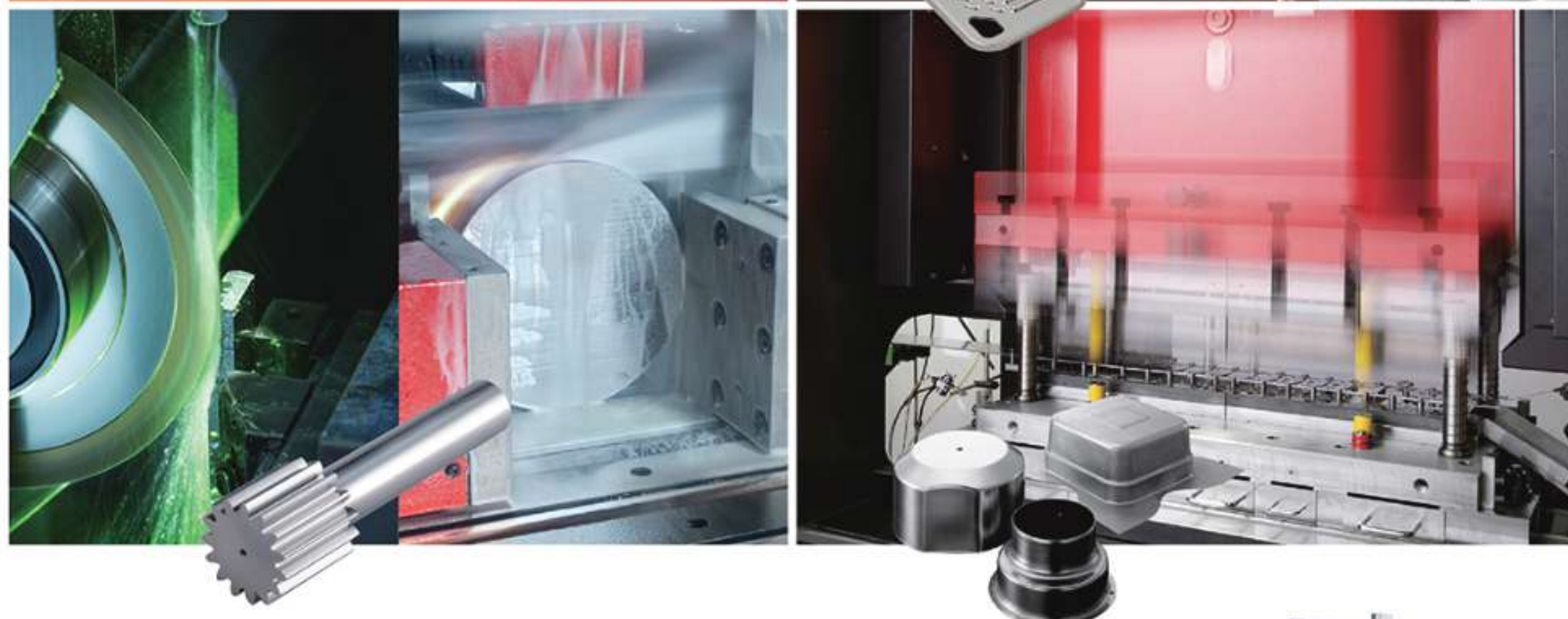
⑦ Automatically creates a schedule processing program for blanking (nesting) and bending (multi-item batch setup) based on the production plan.

#### 8 Outputting job instructions (3D)

⑧ Outputs on-site job support information such as 3D shape and process information of products.



## Business of three companies in AMADA Group



## Metal cutting and grinding business

AMADA MACHINERY CO., LTD.

### ■ From huge structures to ultrafine parts

With a global perspective, AMADA MACHINERY develop the latest technologies, supply high quality products to the world, provide optimal proposals for solving challenges and provide a wide range of services. Metals processed using AMADA MACHINERY's machines are found in a range of places. Usage ranges from places requiring precise and ultra small parts to places requiring large and sturdy parts.

### ■ Development and manufacture with high quality and short delivery lead time

About 50 development staff members reside at the Toki Works and mainly develop grinding machines with the latest design systems and video equipment. The latest, high accuracy and high performance equipment is introduced at the manufacturing factory, and quality is thoroughly built into products on each manufacturing line. A system is established for stably delivering high quality and high accuracy products within short lead time.



Toki TECHNICAL CENTER



Pulse Cutting Band Saw Machine  
PCSAW-530AX



New band saw and drill line  
WS-1000



Digital Profile Grinder  
DPG-150



Shearing machines  
DCT series

## Precision welding machine business

AMADA WELD TECH CO., LTD.

### ■ From development and manufacture to sale and service

AMADA WELD TECH develops original product technologies, creates added values, such as excellent maintainability and operability and accommodation of various inputs and outputs, realizes truly easy-to-use systems, and operates as one-stop supplier of discrete equipment to system products. The synergistic effects of these endeavors are what AMADA WELD TECH aims at.

AMADA WELD TECH will continue to maintain its solid position in welding and processing for the electronics, automotive and energy industries, and will strive for the ability to propose solutions optimized for specific customers and for the achievement of outstanding customer satisfaction.



Fiber Laser Welder  
ML-6810C



YVO<sub>4</sub> SHG Laser Marker  
ML-9011A



Direct Diode Laser Welder  
ML-5020AW



Digital electric servo presses  
SDE Series GORIKI



Straightener/Feeder  
LCC-HR3 Series



Extension Spring Machines  
CLS-16A

## Press automation solution business

AMADA PRESS SYSTEM CO., LTD.

### ■ The stamping press, press room automation and spring division of the AMADA group

Utilizing our strengths in the stamping press, press room automation and spring machine division to reinforce the trust and relationship between our customers and AMADA PRESS SYSTEM.



# Environmental and Social Contribution Activities

The AMADA Group is engaged in various activities including environmental activities.



## AMADA Eco Products

All products developed by the AMADA Group are assessed in a variety of categories: energy conservation, resource conservation, recyclable resources, material use restrictions, consideration for the environment at the time of use, rationalization of packaging, and information provision.



REGIUS-AJ series

VENTIS-3015AJ

ENSIS-3015AJ

HPSAW-310

EML-AJ series

EG-4010

SDE series

## Environmental Activities

In April 2010, the AMADA Group has developed the "AMADA Group Environmental Declaration"- our policy for environmental engagements.



### AMADA Group Environmental Declaration

- Linkage through Eco-conscious Manufacturing. The AMADA Group aspires to become a business enterprise to link with customers, society and the world through eco-conscious manufacturing.
- Producing eco-friendly machine at eco-friendly business establishment
- Our eco-friendly merchandise assists customers to manufacture eco-friendly products
- Creating eco-friendly environment at customers' plants



### Ecological equipment

- Eco ice
- NAS batteries
- Heat storage system (turbo refrigerator)
- Heat source system
- Top runner transformer
- Water circulating compressor
- Solar power generation system
- Wastewater biological treatment facilities
- Geothermal heat system

## Social activities and others

### The Precision Sheet Metal Technology Fair

Excellent sheet metal works in Japan and abroad are brought together to compete with each other in excellent skills and to improve the fabrication techniques and skills.

### Educational activities

AMADA School, Japan's first vocational training school specializing in metalworking machinery, was opened in 1978.

### Support to Sheet Metal Associations

In Japan, 26 sheet metal associations have been established nationwide for expansion of the sheet metal industry.

### Amada Foundation for Metalworking Technology

The Amada Foundation was established in 1987 by Isamu Amada, the founder, with his own money. The foundation is contributing to the advancement of metalworking machineries and technologies and the advancement of Japanese industry and economy.

### Holding plant tour

Fujinomiya Works (Fujinomiya City, Shizuoka Prefecture) held a plant tour. In addition to presenting the Fujinomiya Works's environmental efforts to visitors, mainly in the lower grades of elementary schools, we also provided guidance on actual processes such as painting booths, machine processing in the factory, and laser-dedicated factories.

### Career support for students

AMADA TOOL AMERICA has the Business Education Alliance (BEA) organized with local business and school officials to help students to select careers and to pursue the selected careers.

### Fire drill

At AMADA group, a fire drill is conducted every year. The employees participated in the fire drill.

They had the cause of the fire explained to them and check first aid and evacuation procedures.

### Sponsoring local sporting events

The AMADA Group actively supports local sporting events. The Yokohama Marathon, which has been held since 2015, has been sponsored since the first time. Many employees also participate as management volunteers to support the tournament. We also sponsor multiple sports events.

### Occupational safety awareness campaign

At AMADA EUROPE S.A., employees were given special training to promote a health and safety risk assessment.

SaChemical product, electrical shock and machine operating risks are introduced to the employees.

Safety rules, operating procedures and the obligation to wear personal protective equipment are explained to them. In this way, they are taught how to reduce their risks and how to protect their health.



The Precision Sheet Metal Technology Fair



Educational activities



Show of process verification using machine



Yokohama Marathon



Holding open factory



Addition of temporary stay function in case of disaster



Sponsored by Genesee Community College Tech Wars



Sheet metal processing technician (skill certification) course

# Global Network/Corporate Profile

## AMADA Group Contributing to Manufacturing by Customers in World

To respond to the rapidly changing problems of customers, the AMADA Group has built a production system with production bases in Japan, China, Europe and North America.

In Japan and abroad, solution centers and technical centers are established for customers to see and test AMADA's machines at any time. Abroad, the sales and service personnel work together to help customers to use AMADA's machines and systems safely and securely.

### Corporate Profile

|                   |  |
|-------------------|--|
| Name              | AMADA CO., LTD.  |
| Address           | 200 Ishida, Isehara-shi, Kanagawa  |
| Representative    | Representative Director, President Isobe Tsutomu                                 |
| Capital           | 54,768 million yen   |
| Business contents | Development, manufacturing, sales and service of sheet metal processing machines |
| TEL               | 0463-96-1111   |
| URL               | www.amada.co.jp  |

## AMADA

### Domestic Sales Offices

|   |  |   |   |  |   |
|---|--|---|---|--|---|
| <b>■ Tohoku branch</b><br>〒981-3329, 1-31-8 Oshimizu, Tomiya-shi, Miyagi<br>TEL:022-348-1030<br><br><b>Morioka office</b><br>Morioka service center TEL:019-698-2340<br>Sendai service center TEL:022-348-1030<br>Akita service center TEL:018-866-3222<br><b>Sapporo office</b><br>Sapporo service center TEL:011-781-7131<br><b>Fukushima office</b><br>Fukushima service center TEL:024-927-4072<br>Yamagata service center TEL:023-624-8001 | <b>■ Kita Kanto Branch</b><br>〒370-0801, 342 Kaminamiemachi, Takasaki-shi, Gunma<br>TEL:027-361-3600<br><br><b>Gunma office</b><br>Takasaki service center TEL:027-361-3600<br>Ota service center TEL:0276-45-1181<br><b>Mito office</b><br>Mito service center TEL:029-305-3836<br>Tsukuba service center TEL:029-856-8052<br>Tochigi service center TEL:028-648-8190<br><b>Niigata office</b><br>Niigata service center TEL:0256-39-0930<br><b>Matsumoto office</b><br>Matsumoto service center TEL:0263-58-1360<br>Nagano service center TEL:026-261-1320 | <b>■ Minami Kanto Branch</b><br>〒259-1196, 200 Ishida, Isehara-shi, Kanagawa<br>TEL:0463-96-3344<br><br><b>Shutoken office</b><br>Kanagawa service center TEL:0463-96-3344<br>Minami Tokyo Service Center TEL:03-3767-3327<br><b>Saitama office</b><br>Kawaguchi service center TEL:048-876-5330<br>Kawagoe service center TEL:049-245-8216<br><b>Keiyo office</b><br>Chiba service center TEL:043-207-5220<br>Higashi Tokyo Service Center TEL:03-3602-1158<br><b>Hachioji office</b><br>Hachioji service center TEL:042-660-0600<br>Yamanashi service center TEL:055-275-8691 | <b>■ Chubu Branch</b><br>〒491-0062, 5-2-2 Nishijima-cho, Ichinomiya-shi, Aichi<br>TEL:0586-28-7630<br><br><b>Shizuoka office</b><br>Shizuoka service center TEL:054-283-6861<br>Numazu service center TEL:055-927-1075<br>Hamamatsu service center TEL:053-464-6131<br><b>Aichi office</b><br>Ichinomiya service center TEL:0586-28-7630<br>Yokkaichi service center TEL:059-355-7818<br>Toyota service center TEL:0565-29-6011<br><b>Kanazawa office</b><br>Kanazawa service center TEL:076-269-0215<br>Toyama service center TEL:076-492-4141 | <b>■ Kansai Branch</b><br>〒578-0976, 4-5-37 Nagatahigashi, Higashiosaka-shi, Osaka<br>TEL:06-6748-7908<br><br><b>Osaka office</b><br>Osaka service center TEL:06-6748-7908<br>Wakayama service center TEL:0736-69-2077<br><b>Keiji office</b><br>Shiga service center TEL:077-553-1592<br>Kyoto service center TEL:075-602-3422<br><b>Kobe office</b><br>Kobe service center TEL:078-734-0324<br>Himeji service center TEL:079-253-6648<br><b>Okayama office</b><br>Okayama service center TEL:086-805-2801<br>Sanin service center TEL:0854-23-9109 | <b>■ Seibu branch</b><br>〒816-0912, 1-9-4 Mikasagawa, Onojoyou-shi, Fukuoka<br>TEL:092-580-8570<br><br><b>Hiroshima office</b><br>Hiroshima service center TEL:082-924-7806<br>Fukuyama service center TEL:084-921-6391<br>Yamaguchi service center TEL:0834-39-3900<br><b>Takamatsu office</b><br>Takamatsu service center TEL:087-882-1628<br>Matsuyama service center TEL:089-934-3225<br><b>Kyushu office</b><br>Fukuoka service center TEL:092-580-8570<br>Kumamoto service center TEL:096-386-4006<br>Kagoshima service center TEL:099-284-6071<br>Kitakyushu service center TEL:093-475-0220<br>Oita service center TEL:097-554-7013 |
|---|--|---|---|--|---|

## AMADA Group

### Sales Offices

**Japan**  
 AMADA CO., LTD.  
 AMADA MACHINERY CO., LTD.  
 AMADA WELD TECH CO., LTD.  
 AMADA PRESS SYSTEM CO., LTD.

**United States**  
 AMADA NORTH AMERICA, INC.  
 AMADA AMERICA, INC.  
 AMADA MACHINERY AMERICA, INC.  
 AMADA MARVEL, INC.  
 AMADA WELD TECH INC.  
 AMADA PRESS SYSTEM AMERICA, INC.  
**Canada**  
 AMADA CANADA LTD.  
**Mexico**  
 AMADA de MEXICO, S. de R.L. de C.V.  
 AMADA ORII DE MEXICO, S.A. DE C.V.  
**Brazil**  
 AMADA DO BRASIL LTDA.  
**United Kingdom**  
 AMADA UNITED KINGDOM LTD.  
 AMADA WELD TECH UK LTD.  
**Germany**  
 AMADA GmbH  
 AMADA MACHINERY EUROPE GmbH  
 AMADA WELD TECH GmbH  
**France**  
 AMADA EUROPE S.A.  
 AMADA S.A.  
**Spain**  
 AMADA MAQUINARIA IBERICA S.L.U.  
**Italy**  
 AMADA ITALIA S.r.l.  
**Sweden**  
 AMADA SCANDINAVIA AB  
**Austria**  
 AMADA AUSTRIA GmbH  
**Russian Federation**  
 AMADA O.O.O.  
**Turkey**  
 AMADA TURKEY MAKINA TEKNOLOJI  
 SANAYI VE TICARET LTD. STI.

**Switzerland**  
 AMADA SWISS GmbH  
**Denmark**  
 AMADA DENMARK A/S  
**Netherlands**  
 AMADA WELD TECH B.V.  
**Norway**  
 AMADA NORWAY AS  
**Poland**  
 AMADA Sp. z o.o.  
**Hungary**  
 AMADA WELD TECH Kft.  
**South Africa**  
 AMADA JOHANNESBURG BRANCH  
**China**  
 AMADA (CHINA) CO., LTD.  
 (天田(中国)有限公司)  
 AMADA HONG KONG CO., LTD.  
 (天田香港有限公司)  
 BEIJING AMADA MACHINE &  
 TOOLING CO., LTD.  
 (北京天田机床模具有限公司)  
 AMADA INTERNATIONAL INDUSTRY &  
 TRADING (SHANGHAI) CO., LTD.  
 (天田國際工業(上海)有限公司)  
 AMADA WELD TECH SHANGHAI CO., LTD.  
 (天田焊接技术(上海)有限公司)  
 AMADA PRESS SYSTEM SHANGHAI CO., LTD.  
 (天田普雷斯(上海)貿易有限公司东莞分公司)  
 AMADA INTERNATIONAL TRADING  
 (SHENZHEN) CO., LTD.  
 (天田國際貿易(深圳)有限公司)  
 AMADA PRESS SYSTEM HONGKONG CO., LTD.  
 (天田普雷斯香港有限公司)  
**Taiwan**  
 AMADA TAIWAN INC.  
 (天田股份有限公司)  
 AMADA WELD TECH TAIWAN CO.,LTD.  
 (台灣焊接科技股份有限公司)

**Korea**  
 AMADA KOREA CO., LTD.  
 AMADA WELD TECH KOREA CO.,LTD.  
**Singapore**  
 AMADA SINGAPORE (1989) PTE. LTD.  
 AMADA ORII SINGAPORE PTE. LTD.  
**Thailand**  
 AMADA ASIA PACIFIC CO., LTD.  
 AMADA (THAILAND) CO., LTD.  
 AMADA ORII (THAILAND) CO., LTD.  
 AMADA PRESS SYSTEM (THAILAND) CO., LTD.  
**Malaysia**  
 AMADA (MALAYSIA) SDN. BHD.  
**Viet Nam**  
 AMADA VIETNAM CO., LTD.  
**Indonesia**  
 PT. AMADA MACHINERY INDONESIA  
 PT. AMADA ORII INDONESIA  
**India**  
 AMADA SOFT (INDIA) PVT. LTD.  
 AMADA (INDIA) PVT. LTD.  
 AMADA WELD TECH INDIA PVT. LTD.  
**Australia**  
 AMADA OCEANIA PTY LTD.  
**U.A.E**  
 AMADA MIDDLE EAST FZCO

### Manufacture Network

**Japan**  
 AMADA CO., LTD.  
 AMADA MACHINERY CO., LTD.  
 AMADA WELD TECH CO., LTD.  
 AMADA PRESS SYSTEM CO., LTD.  
 AMADA TOOL CO., LTD.  
 AMADA AUTOMATION SYSTEMS CO., LTD.(Fukushima Plant)  
**United States**  
 AMADA AMERICA, INC.  
 AMADA TOOL AMERICA, INC.  
 AMADA MARVEL, INC.  
**France**  
 AMADA EUROPE S.A.  
 AMADA OUTILLAGE S.A.  
**Italy**  
 AMADA ENGINEERING EUROPE S.r.l.  
 AMADA INNOVATIVE SOFTWARE EUROPE S.r.l.  
**Austria**  
 AMADA AUSTRIA GmbH  
**Finland**  
 AMADA AUTOMATION EUROPE LTD.  
**China**  
 AMADA SHANGHAI MACHINE TECH CO., LTD.  
 (天田(上海)机床有限公司)  
 BEIJING AMADA MACHINE & TOOLING CO., LTD.  
 (北京天田机床模具有限公司)  
 AMADA LIANYUNGANG MACHINERY CO., LTD.  
 (天田(連雲港)機械有限公司)  
 AMADA LIANYUNGANG MACHINE TOOL CO., LTD.  
 (天田(連雲港)机床工具有限公司)  
 AMADA LIANYUNGANG MACHINE TECH CO., LTD.  
 (天田(連雲港)机床有限公司)  
 AMADA WELD TECH SHANGHAI MANUFACTURING CO., LTD.  
 (天田焊接制造(上海)有限公司)  
 AMADA ORII GUANGZHOU CO.,LTD  
 (廣州天田歐立机床有限公司)

### Other affiliated companies

**Japan**  
 AMADA LEASE CO., LTD.  
 AMADA BUTSURYU CO., LTD.  
 AMADA DOCUMECH CO., LTD.  
 C-able Software Co., Ltd.  
 AMADA PLANTECH CO., LTD.  
 FUJINO CLUB CO., LTD.



# History

**1946**  
Founding  
**1948**  
Founded the limited partnership AMADA MANUFACTURES



**1955**  
Completed AMADA's first Contour Saw (Vertical Band Saw)  
Took the lead in research and development combining machines (hardware) and blades (software), becoming the top manufacturer of band saws including cutoff machines

**1964**  
Changed company name to AMADA CO., LTD.  
**1969**  
Relocated headquarters to Isehara-cho, Naka-gun, Kanagawa.  
Listed on the First Section at the Tokyo Stock Exchange and Osaka Securities Exchange

**1971**  
Established U.S. AMADA LTD. in Seattle, WA, U.S.A.  
Developed NC Turret Punch Press  
**1972**  
Established AMADA UNITED KINGDOM LIMITED in Birmingham, United Kingdom.  
Established AMADA GmbH in Düsseldorf, Germany  
**1978**  
Formed a business tie-up with WASINO MACHINE CO., LTD. And delegated mechanical press production

**1979**  
AMADA METRECS CO., LTD. established service company for AMADA products

**1982**  
AMADA CO., LTD. Achieved net sales of 100 billion yen  
**1986**  
Established AMADA S.A. (France) and AMADA AUSTRIA GmbH and began local production in Europe  
**1987**  
Created the AMADA Foundation for Metal Work Technology

**1992**  
Completed construction of Soft Studio House, the new AMADA Machine Tool Plaza and FORUM246  
**1998**  
Twenty companies of the AMADA Group with offices in Isehara City obtained ISO14001 certification, the international standard for environmental management systems

**2000**  
AMADA CO., LTD. Merged with AMADA METRECS CO., LTD.  
**2003**  
AMADA CO., LTD merged with AMADA MACHINICS CO., LTD.  
**2007.3**  
Established the Development Center and the Laser dedicated factory at Fujinomiya Works  
**2008.4**  
AMADA CO., LTD. Merged with AMADA PRESS TECHNOLOGY CO., LTD.

**2011.11**  
Toki Works opened  
**2013.2**  
Brea factory opened  
**2013.3**  
AMADA CO., LTD. made MIYACHI CORPORATION the consolidated subsidiary  
**2013.5**  
Shanghai works opened  
**2014.11**  
Fukushima Plant opened in Nihonmatsu-shi, Fukushima  
**2015.4**  
AMADA CO., LTD. switched to a holding company structure and renamed to AMADA HOLDINGS CO., LTD.  
**2016.9**  
70th anniversary  
**2018.4**  
AMADA CO., LTD. and AMADA ENGINEERING CO., LTD. merged  
**2019.4**  
To integrated ORII & MEC Corporation and Press Business from AMADA MACHINE TOOLS CO., LTD.

**2020.4**  
AMADA HOLDINGS CO., LTD. merged with AMADA CO., LTD. And changed its name to AMADA CO., LTD.

1910's 1930's 1940's 1950's 1960's 1970's 1980's 1990's 2000's 2010's 2020's

**1917**  
Changed organization and name. Established SONOIKE MANUFACTURING CO., LTD.

**1937**  
Established WASINO KOGYO CO., LTD.

**1964**  
Relocated production to Odawara, Kanagawa Prefecture

**1960**  
Changed company name to WASINO MACHINERY CO., LTD.  
**1961**  
Listed on the First Section of the Tokyo, Osaka and Nagoya Stock Exchanges

**1974**  
Started contract production of band saw machines and punches & dies for AMADA CO., LTD.  
**1976**  
Merged with AMADA TOOL CO., LTD. Began manufacturing metal processing equipment such as punching, bending, and shearing machines

**1978**  
Begun business tie-up with AMADA CO., LTD.  
**1979**  
Relocated headquarters to Komaki, Aichi Prefecture

**1980**  
Listed on the First Section of the Tokyo Stock Exchange  
**1987**  
Established Fujinomiya Factory at Kitayama in Fujinomiya-shi, Shizuoka Prefecture  
**1989**  
Changed company name to AMADA SONOIKE CO., LTD.

**1989**  
Changed company name to AMADA WASINO CO., LTD.

**1992**  
Fujinomiya Factory obtained ISO9002  
**1993**  
Relocated headquarters to Isehara, Kanagawa Prefecture

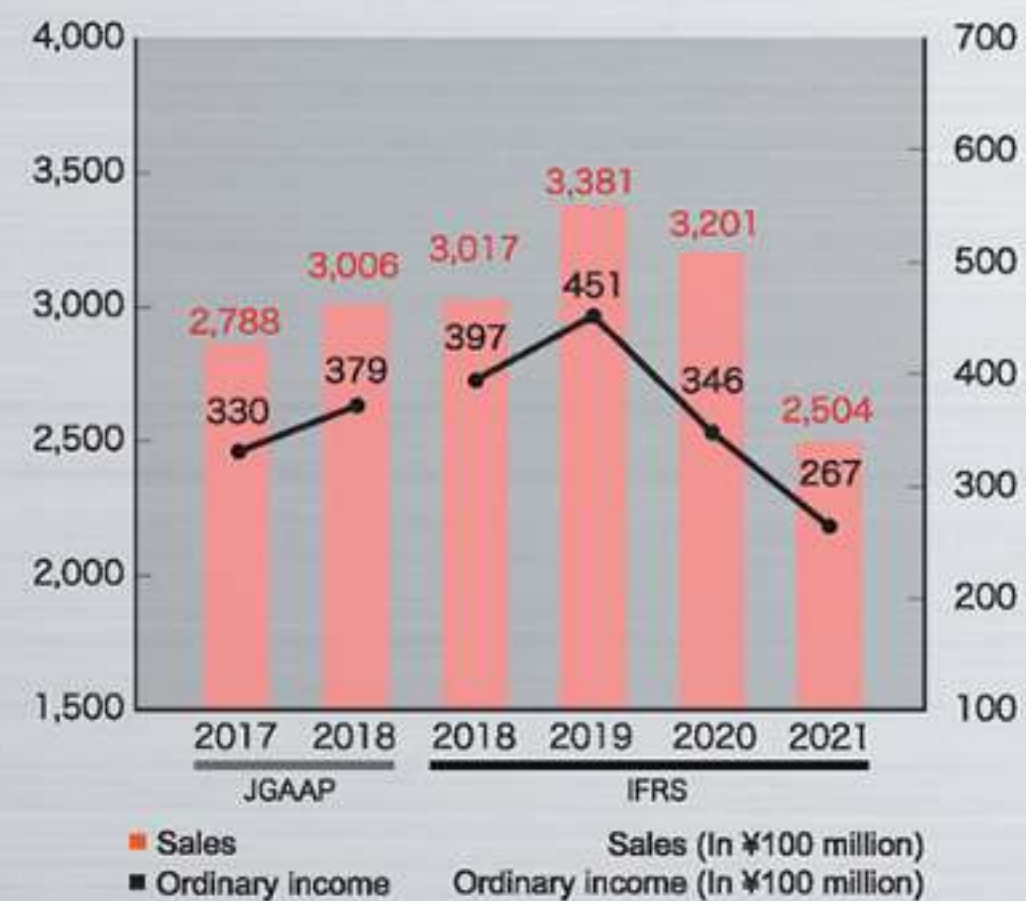
**1993**  
Obtained ISO9001  
**1999**  
Obtained ISO14001

**2000**  
AMADA SONOIKE CO., LTD. merged with AMADA WASINO CO., LTD. and changed its corporate name to AMADA MACHINICS INC.  
**2002**  
Fujinomiya Factory obtained ISO14001  
**2009.10**  
Created AMADA MACHINE TOOLS CO., LTD. and AMADA MACHINE TOOLS MFG CO., LTD.

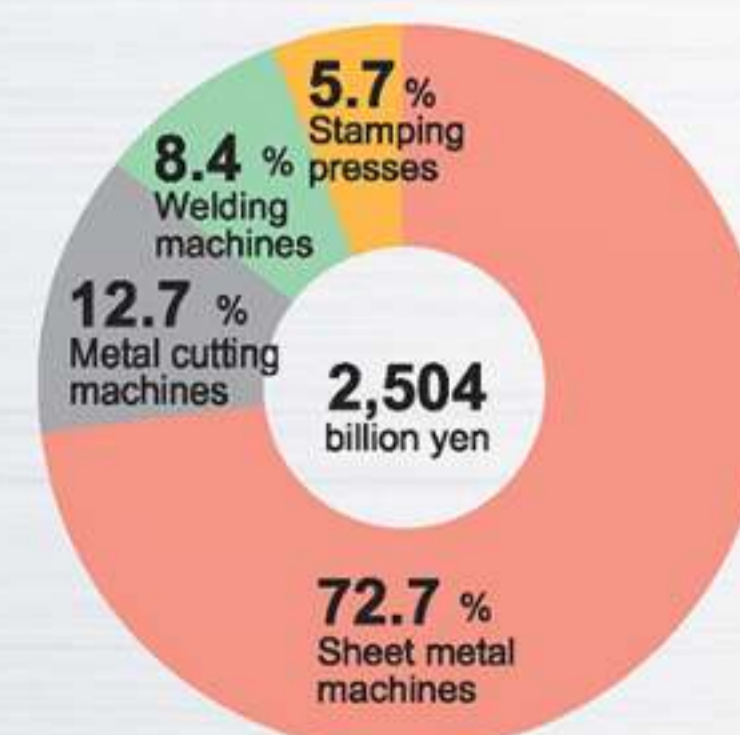
**2011.4**  
AMADA MACHINE TOOLS CO., LTD. merged with AMADA MACHINE TOOLS MFG CO., LTD.  
**2015.4**  
Lathe business of AMADA MACHINE TOOLS CO., LTD. transferred to DMG Mori Seiki Co., Ltd.,

## Financial Information and Officers

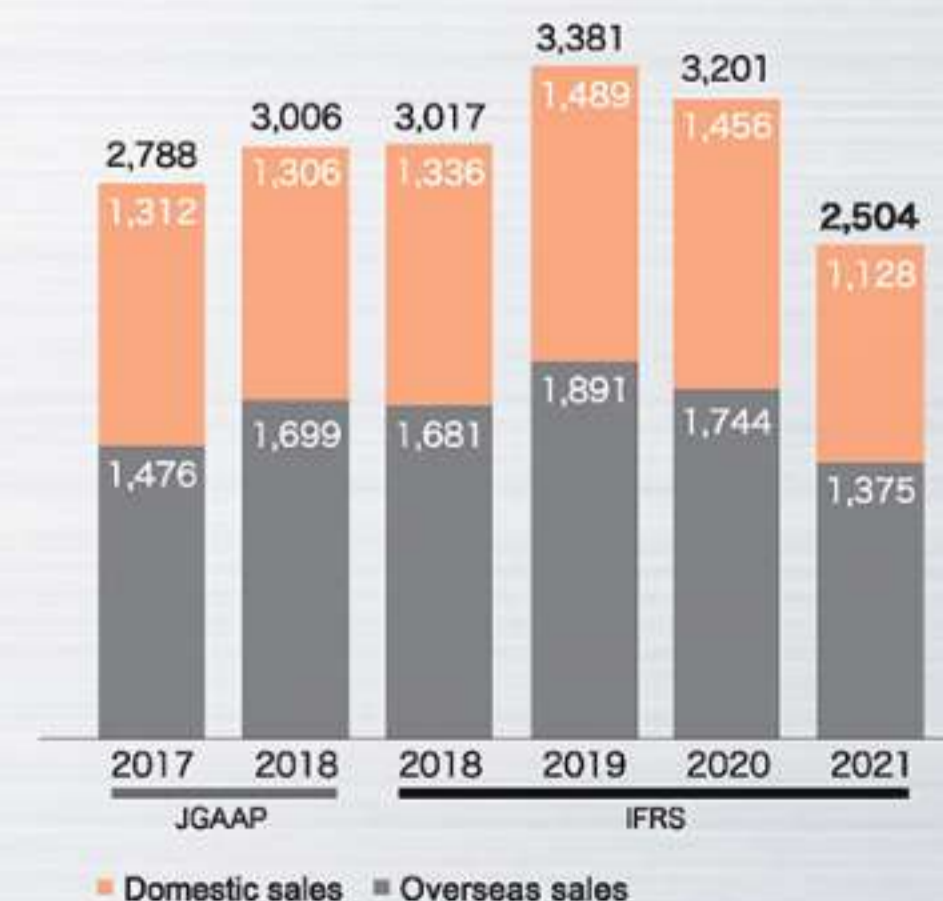
Change in sales (as of end of March of every year, consolidated settlement)



Sales by segment



Distribution of domestic and overseas sales (In ¥1 billion)



Officers (As at June 28, 2022)

|                                    |                   |
|------------------------------------|-------------------|
| Representative Director, President | Tsutomu Isobe     |
| Director, Senior Executive Officer | Takaaki Yamanashi |
| Director, Senior Executive Officer | Masahiko Tadokoro |
| Director, Executive Officer        | Koji Yamamoto     |
| Director, Executive Officer        | Kazuhiko Miwa     |
| External Director                  | Michiyoshi Mazuka |
| External Director                  | Toshitake Chino   |
| External Director                  | Hidekazu Miyoshi  |
| External Director                  | Harumi Kobe       |
| Auditor                            | Takaya Shigeta    |
| Auditor                            | Kotaro Shibata    |
| External Auditor                   | Akira Takenouchi  |
| External Auditor                   | Seiji Nishiura    |

[www.amada.co.jp](http://www.amada.co.jp)

